

Slp ASAP - Eagle

Work Order ID 67393

Thursday, March 17, 2011 2:07:47 PM



PRELIMINARY ISSUE

Page 1

Item ID: D4349-7

Accept



Setup Start



Revision ID: PRELIM

Item Name: Knob

Stop



Start Date: 3/17/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/21/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4349

PAZ

ADJ

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O:

13678

Purchase Part Number: *60205K47*

Material: 303 stainless Steel

Supplier: McMaster-Carr

Certificate of conformity is required

CL 11/03/18

(2)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

CL 4/13/21 (2)

Work Order ID 67393

Thursday, March 17, 2011 2:07:47 PM

Page 2

Item ID: D4349-7

Accept

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Item Name: Knob

Start Date: 3/17/2011 Start Qty: 2.00

Required Date: 3/21/2011 Req'd Qty: 2.00

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Customer:

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Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00 - inspect to P92

Dwg only

0.00

8/10/21 (x2)

QC

Memo

Quality Control

130

Identify as per dwg & Stock Location:

0.00

0.00

Packaging

Memo

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

0.00

QC

Memo

Quality Control

ship to Harvey
at Eagle.

201370 MAR

POSITIVE RECALL

EFFECTIVE 11/03/17 AUTH

RELEASED DATE 11/05/13

11/5/16

11/03/21

Picklist Print

Thursday, March 17, 2011 2:07:44 PM

Page 1

Work Order ID: 67393

Parent Item: D4349-7

Parent Item Name: Knob



Start Date: 3/17/2011

Required Date: 3/21/2011

Start Qty: 2.00

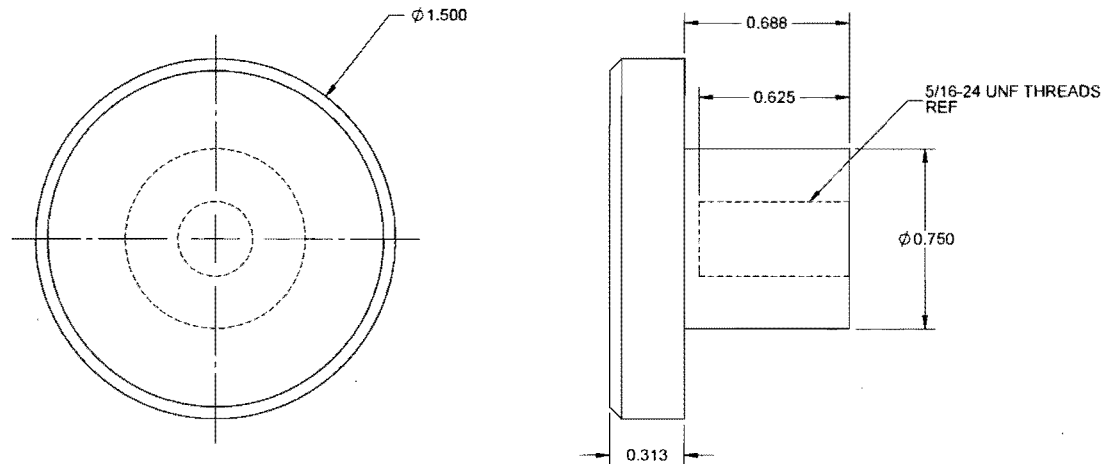
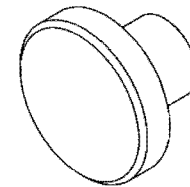
Required Qty: 2.00

Comments: IPP Rev:A 11.03.17 new issue DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| 60205K47 Knob | | Purchased | No | | | 110 | Each | 0.0000 | 1 | 2 | | 4/3/21 (2) | |

POSITIVE RECALL
EFFECTIVE _____ AUTH _____
RELEASED _____ DATE _____

SPECIFICATION CONTROL DRAWING



| DART PART NUMBER | DESCRIPTION | SUPPLIER | SUPPLIER PART NUMBER | MATERIAL |
|---------------------|-------------|---------------|-------------------------|------------------------|
| D4349-7 | KNOB | McMASTER-CARR | 60205K47 | 303 STAINLESS STEEL |

D4349-X KNOB

PRELIMINARY ISSUE

11.03.03

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.23 lbs

| | | | |
|------------|----------|--|--------------|
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. PA2 |
| MFG. APPR. | | D4349 | SHEET 6 OF 8 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | SHELF | NTS |
| DATE | 11.03.03 | <small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13678**

Purchase Order Date 3/18/2011

PO Print Date 3/18/2011

Page Number 1 of 1

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Contact Name

Vendor Phone

330 995 5500

Vendor Fax

330 995 9600

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID
6211/03/18

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|----------|--|------------------------|---|-----------------------------|------------------|-----------------|-------------------|
| 1 | <u>60205K47</u> | Knob | 3/22/2011 Yes | 2.00 Each | Purolator ground | <u>\$8.1000</u> | \$16.20 |
| | | Special Inst: | AS PER DWG D4349 REV. PA2 B67393 MCMaster P/N: 60205K47 | | | | |
| 2 | | 7447T12 HOSE NOZZLE | 3/22/2011 Yes | 4.00 Each | Purolator ground | \$13.7000 | \$54.80 |

Deliver To: STORES/FINISHING

PO Total:

\$71.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

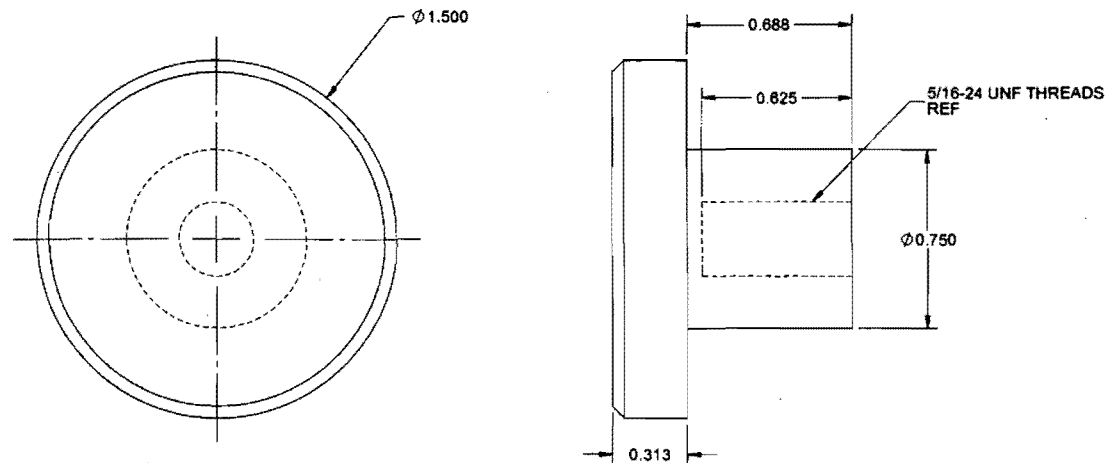
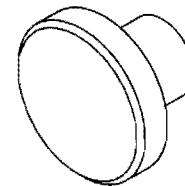
Change Nbr:

1

Change Date: 3/18/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

SPECIFICATION CONTROL DRAWING



| DART PART NUMBER | DESCRIPTION | SUPPLIER | SUPPLIER PART NUMBER | MATERIAL | WEIGHT |
|---------------------|-------------|---------------|-------------------------|------------------------|---------|
| D4349-7 | KNOB | McMASTER-CARR | 80205K47 | 303 STAINLESS STEEL | 0.23 LB |

D4349-X KNOB

67393

RELEASED
2011-05-18
JMB

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

| | | | |
|------------|--------------------|--|---------------|
| DESIGN | <i>[Signature]</i> | DART AEROSPACE LTD | |
| DRAWN | <i>[Signature]</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. A |
| MFG. APPR. | <i>[Signature]</i> | D4349 | SHEET 7 OF 12 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | SHELF | NTS |
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